



Reference	G661
Description	Quick drying industrial anticorrosive primer-finish based on zinc phosphate.
Recommended use	Very suitable as primer-finish for the anticorrosion protection of steel structures. Very quick drying. Good mechanical properties. Very good adhesion on clean steel. Outside exposure during the construction phase of 3 months.
Composition	Modified alkyd resin - Zinc phosphate - Color Pigments - Aromatic hydrocarbons.
Support	Steel
Colour	RAL colours

TECHNICAL INFORMATION AT 20°C AND 60% RH

Density ± 1.250 kg/l depending on the colour

Drying time Drying time (40 µ dry)

Dust free	Tack free	Recoatable
10 min	30 min	6 hours with alkyd finishes

Solid in volume ± 50%

Theoretical coverage For 40µ dry: 12.5 m²/liter

The values in this technical data sheet are typical values and can differ from batch to batch.

RECOMMENDED USE

Recommended thickness	Application method	Roller/brush	Pneum. Gun	Airless
	Dry (μ)	30-50	40-60	40-80
Thinner	Thinner 2	Roller/brush	Pneum. Gun	Airless
	%	-	10-15	0-3
		For small surfaces only		
Cleaner	Thinner 2			
Temperature substrate	+3°C above dew point			
Relative humidity and temperature	Maximum 75% Rh			
	Minimum +10°C			

SUBSTRATE

Preparation	Steel The substrate must be clean, without grease, dust and traces of surface contaminants. The best preparation is obtained by blasting till Sa2.5.
Maximum dry temperature	100°C

SYSTEM: EXAMPLE

1 ^e coat	Metafix Primer G661	60 μ
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SAFETY DATA

Flash point °C	>21°C
Packaging	5 litres and 20 litres
See MSDS for further information.	

SHELF LIFE

Shelf life	12 months in original and sealed containers in a dry, covered storage space – temperature between 5 and 35 °C.
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